Puget Sound Clean Air Agency 1904 3rd Ave, Ste 105, Seattle, WA 98101-3317; Gerry Pade (206) 689-4065

Point Source Emission Report June 1, 2007

SAINT-GOBAIN CONTAINERS INC

Facility ID #: 11656 AFS#: 053-033-00004

Section 4 - Facility Emission Summary

CAS#	Flags	Air Contaminants:	pounds/ 2005	tons / 2005	pounds/2006	tons /2006
CO		Carbon Monoxide	59,171	30		
7440-47-3	ΤH	Chromium and compounds				
NO2		Nitrogen Oxides	658,855	329		
43207	V	Other Volatile Organic Compounds (VOC)	91,431	46		
PM10		Particulate Matter	180,741	90		
PM2.5		Particulate Matter	166,630	83		
SO2		Sulfur Oxides	368,212	184		
				 .		
		Volatile Organic Compounds Total (V)	91,431	46	************	•

Puget Sound Air Pollution Control Agency

HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH Registration No. 11656

Notice of

Construction No. 5193

Dato JAN 2 4 1994

Replace Glass Melting Furnace #5 with oxygen-fuel firing furnace (rated at 205 tons/day) at 35,600 cfm (350F) and retain current electric boosting.

JOHN R MINO, SENIOR ENGINEER, ENVIR

BALL-INCON GLASS PACKAGING CORP

1509 S MACEDONIA

MUNCIE

Ñ

IN 47302

O BALL-INCON GLASS PACKAGING CORP

5801 E MARGINAL WYS

SEATTLE

WA 98134-2497

INSTALLATION ADDRESS

BALL-INCON GLASS PACKAGING CORP, 5801 E MARGINAL WY S, SEATTLE, WA. 98134

THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

- Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Air Pollution Control Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of PSAPCA.
- 2. Compliance with this ORDER and its conditions does not relieve the owner or operator from the responsibility of compliance with Regulations I, II or III, RCW 70.94 or any other emission control requirements, nor from the resulting liabilities and/or legal remedies for failure to comply. Section 5.05(e) of Regulation I requires that the owner or operator must develop and implement an operation and maintenance (O&M) plan to assure continuous compliance with Regulations I, II, and III.
- 3. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.
- 4. Ball-incon shall submit a source test plan for Agency approval within 60 days which contains the following information:
 (a) Source test data.
 - (b) Sampling methods for measuring PM10, NOx, SO2 and CO.
 - (c) Mathod of calculation of emissions.
- 5. Ball-Incon shall meet the following 1-hour average emission standards:
 - (a) 0.5 lbs. of PM10 per ton of glass produced;
 - (b) 3.8 lbs. of NOx per ton of glass produced;
 - (c) 1.6 lbs. of SO2 per ton of glass produced.
- Ball-Incon shall conduct a source test to measure the ib, per ton emission factors for PM10, NOx, SO2 and CO within 120 days of startup.

FREDRICK L. AUSTIN P. E.

Reviewing Engineer

JAY M. WILLENBERG

Reviewing Engineer

David D. Kuil

ARTHUR DAVIDSON

Puget Sound Air Pollution Control Agency

HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH Registration No. 11656

Notice of

Construction No.

Date AUG 2 2 1994

John R Mino, SR Engineer Environmental

BALL GLASS FACKAGING CORP

PO BOX 4200

MUNCIE

IN 47307-4200

O BALL-INCON GLASS PACKAGING CORP

5801 E MARGINAL WY S

SEATTLE

WA 98134-2497

INSTALLATION ADDRESS

BALL-INCON GLASS PACKAGING CORP, 5801 E MARGINAL WYS, SEATTLE, WA, 98134

Relocate an existing Centrifugal Exhauster at 7,500 cfm used for glass equipment cleaning.

THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

- 1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Air Pollution Control Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in
- Compliance with this ORDER and its conditions does not relieve the owner or operator from the responsibility of compliance with Regulations I, II or III,
 RCW 70.94 or any other emission control requirements, nor from the resulting liabilities and/or legal remedies for failure to comply. Section 5.05(e) of
 Regulation I requires that the owner or operator must develop and implement an operation and maintenance (O&M) plan to assure continuous compliance.
- 3. This approval dose not relieve the applicant or owner of any requirement of any other governmental agency.
- 4. Ball-Incon Glass shall not exceed 10% opacity for a period or periods aggregating more than 3 minutes in any 1 hour.

FREDRICK L. AUSTIN Reviewing Engineer

JAY M. WILLENBERG Reviewing Engineer

DENNIS J. McLERRAN
Air Pollution Control Officer

Puget Sound Air Pollution Control Agency

HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH Registration No.

Notice of

Construction No.

Replace Glass Melting Furnace #2 with oxygen-fuel firing furnace (rated at 195 tons/day) at 15,000 cfm (500F) and retain current electric boosting.

John R Mino, SR engr, environmental

BALL-INCON GLASS PACKAGING CORP

1509 S MACEDONIA

MUNCIE

IN 47302

BALL-INCON GLASS PACKAGING CORP

5801 E MARGINAL WY S

SEATTLE

INSTALLATION ADDRESS

BALL-INCON GLASS PACKAGING CORP, 5801 E MARGINAL WY S, SEATTLE, WA, 98134

THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

- 1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Air Pollution Control Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of PSAPCA.
- 2. Compliance with this ORDER and its conditions does not relieve the owner or operator from the responsibility of compliance with Regulations I, II or III, RCW 70.94 or any other emission control requirements, nor from the resulting liabilities and/or legal remedies for failure to comply. Section 5.05(a) of Regulation I requires that the owner or operator must develop and implement an operation and maintenance (O&M) plan to assure continuous compliance
- 3. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.
- 4. Ball-Incon skall submit a source test plan for Agency approval within 60 days which contains the following information:
 - (b) Sampling methods for measuring PM10, NOx, SO2 and CO,
 - (c) Method of calculation of emissions.
- 5. Ball-Incon shall meet the following I-hour average emission standards:
 - (a) 0.5 ths. of PM10 per ton of glass produced;
 - (b) 3.8 lbs. of NOx per ton of glass produced;
 - (c) 1.6 lbs. of SO2 per ton of glass produced.
- 6. Ball-Incon shall conduct a source test to measure the lb. per ton emission factors for PM10, NOx, SO2 and CO within 120 days of

FREDRICK L. AUSTIN

Roviewing Engineer

ARTHUR DAVIDSON Air Pollution Control Officer

Puget Sound Air Pollution Control Agency HEREBY ISSUES AN ORDER OF APPROVAL

TO CONSTRUCT, INSTALL, OR ESTABLISH

Registration No.

Limit PM10 Emissions.

FRANK GLINKA

BALL GLASS CONTAINER CORP

5801 E MARGINAL WY S

SEATTLE

· WA 98134-2497

BALL GLASS CONTAINER CORP

5801 E MARGINAL WY S

SEATTLE

WA 98134-2497

INSTALLATION ADDRESS

BALL GLASS CONTAINER CORP, 5801 E MARGINAL WYS, SEATTLE, WA, 98134

THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

- 1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Air Pollution Control Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of PSAPCA.
- Compliance with this ORDER and its conditions does not relieve the owner or operator from the responsibility of compliance with Regulations I, II or III, RCW 70.94 or any other emission control requirements, nor from the resulting liabilities and/or legal remedies for failure to comply. Section 5.05(e) of Regulation I requires that the owner or operator must develop and implement an operation and maintenance (O&M) plan to assure continuous compliance
- 3. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.
- 4. PM10 emissions from all baghouse exhaust shall not exceed 0.010 gr/dscf.
- 5. PM10 emissions from glass furnace #2 shall not exceed 3.0 lb/hr.
- 6. PM10 emissions from glass furnace #3 shall not exceed 7.0 lb/hr.
- 7. PM10 emissions from glass furnace #4 shall not exceed 4.7 lb/hr.
- 8. PM10 emissions from glass furnace #5 shall not exceed 2.8 lb/hr.
- 9. When demonstrating compliance, PM10 emissions shall be determined by EPA Method 5 (as approved by the PSAPCA Board) or EPA Method 201A/202.

FREDRICK L. AUSTIN Reviewing Engineer

JAY M. WILLENBERG Reviewing Engineer

DENNIS J. McLERRAN Air Pollution Control Officer



Notice of Construction No.

8244

Registration No.

gestration No. 11656

HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH

Limit PM10 Emissions.

APPLICANT
John R Mino
Saint-Gobain Containers LLC
PO Box 4200
Muncic, IN 47307-4200

OWNER

Saint-Gobain Containers LLC 5801 E Marginal Wy S Seattle, WA 98134-2497

INSTALLATION ADDRESS

Saint-Gobain Containers LLC, 5801 E Marginal Wy S, Seattle, WA, 98134

THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

- 1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Clean Air Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of the Puget Sound Clean Air Agency.
- 2. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.

army so provide a distribution of

EMISSION LIMITS

- 3. Saint-Gobain Containers LLC shall not exceed a total PM10 emission of 17.5 lbs/hr from Glass Furnace Nos. 2, 3, 4, and 5 combined as determined by simultaneous testing procedures of Condition No. 9, following Regulation I, Section 3.07 using EPA Method 5 as modified by Puget Sound Clean Air Agency Board Resolution 540 dated August 11, 1983.
- 4. Saint-Gobain Containers LLC shall perform annual (once per calendar year) simultaneous source tests demonstrating compliance with Condition No. 3 following procedures of Condition No. 9.
- 5. Saint-Gobain Containers LLC shall not exceed 0.010 gr/dscf PM10 emissions from any baghouse exhaust, following Regulation I, Section 3.07 using EPA Method 5 as modified by Puget Sound Clean Air Agency Board Resolution 540 dated August 11, 1983.

COMPLIANCE RESPONSE

- 6. Within 60 days of noncompliance with Condition No. 3, Saint-Gobain Containers LLC shall submit a compliance report that includes:
- (a) The probable cause of non-compliance;
- (b) The corrective actions taken; and
- (c) A schedule for implementing preventive measures to assure compliance.
- 7. Within 90 days of noncompliance with the emission standards of Condition No 3, Saint-Gobain Containers LLC shall

demonstrate compliance by following a source test plan meeting Regulation I, Section 3.07.

RESTARTING A FURNACE

8. Within 60 days of restarting a glass furnace that was not operating during a compliance demonstration, Saint-Gobain Containers LLC shall perform a simultaneous test to demonstrate compliance with Condition No. 3.

SIMULTANEOUS TESTING PROCEDURES

- 9. Saint-Gobain Containers LLC shall demonstrate compliance with Condition No. 3 by conducting a simultaneous source test of each operating Glass Furnace Nos. 2, 3, 4, or 5 by the following:
- (a) Sample collection for at least a 60-minute sample time during each individual source test run for each furnace;
- (b) Conduct three simultaneous source test runs for each furnace;
- (c) Calculate the average emission for each furnace;
- (d) The total PM10 emission is the sum of the average emission rate for all furnaces;
- (e) An individual source test run means the period of time during which an emission sample is collected from a single glass furnace. A simultaneous source test run means the period of time during which simultaneous emission samples are collected from all operating glass furnaces where all sampling is started and stopped at the same time. Individual source test runs shall be considered simultaneous if all sampling starts within a five-minute period and stops within a five-minute period: and make stone on the entirely specific transparages in
- (f) If one individual source test run on a single glass furnace is accidentally lost while conducting a simultaneous source test or if one individual source test run must be discontinued because (1) a forced shutdown, (2) a failure of an irreplaceable portion of the sample train, (3) extreme meteorological conditions, or (4) other circumstances beyond the owner or furnace operator's control, which do not allow the collection for at least a 60-minute sample volume, the average emission of Condition No. 9(c) may, upon the approval of the Control Officer, be determined using the average emission of the results of the two remaining individual source test runs for the single glass furnace.
- 10. This Order of Approval No. 8244, issued to amend limits, hereby supersedes and cancels Order of Approval No. 5256 dated Dec 22, 1994 and will become effective at such time that the EPA adopts this version into the SIP.

PPEAL RIGHTS

Pursuant to Puget Sound Clean Air Agency's Regulation I, Section 3.17 and RCW 43.21B.310, this Order may be appealed to the Pollution Control Hearings Board (PCHB). To appeal to the PCHB, a written notice of appeal must be filed with the PCHB and a copy served upon Puget Sound Clean Air Agency within 30 days of the date the applicant receives this Order.

Fredrick Austin

Reviewing Engineer

ay M. Willenberg Reviewing Engineer

ollution Control Officer



Notice of

Construction No. 8874

Registration No. 1

HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH

LMC-25-FSD-8 Baghouse @ 2664 cfm controlling the Conveyor and Sand Hopper for Glass Furnace No. 1 located inside

APPLICANT

building.

Doug Coburn
Saint-Gobain Containers Inc
PO Box 5600
Muncie, IN 47307-5600

OWNER

Saint-Gobain Containers Inc PO Box 5600 Muncie, IN 47307-5600

INSTALLATION ADDRESS

Saint-Gobain Containers Inc, 5801 E Marginal Way S, Seattle, WA, 98134

THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

- 1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Clean Air Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of the Puget Sound Clean Air Agency.
- 2. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.
- 3. Saint Gobain shall allow no visible emissions or fallout from the LMC-25-FSD-8 Baghouse.
- 4. Saint Gobain shall within 30 days after startup, establish the pressure drop range across the LMC-25-FSD-8 Baghouse, and record the minimum and maximum values in the facility's Operations and Maintenance Plan. The established pressure drop range shall be made visible on or near the baghouse pressure drop measuring instruments.
- 5. Saint Gobain shall inspect the LMC-25-FSD-8 Baghouse monthly when operating and document pressure drop readings. If the pressure drop is outside the established range, Saint-Gobain shall within 24 hours of the initial observation take corrective actions as specified in the Operations and Maintenance Plan. These actions may include shutting down the unit or activity until it can be repaired or until there are no visible emissions; or alternatively, recording the opacity using the reference test method.

APPEAL RIGHTS

Pursuant to Puget Sound Clean Air Agency's Regulation I, Section 3.17 and RCW 43.21B.310, this Order may be appealed to the Pollution Control Hearings Board (PCHB). To appeal to the PCHB, a written notice of appeal must be filed with the PCHB and a copy served upon Puget Sound Clean Air Agency within 30 days of the date the applicant receives this Order.

KUUL 2 2 2003)

Reviewing Engineer P.E.



Notice of

Construction No.

Registration No.

HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH

Raw Material Batch Unloading System supplementing the existing raw material unloading system including: a 163 foot tail Raw Material Elevator and Vibratory Feeders vented to a Flex-Kleen Model 58 BVBS 9 Arrangement II-G Collector (65 ft^2) with 300 acfin on the Elevator Head Section; and Delivery Chutes and Loading Hopper vented to a Flex-Kleen Model 100 WSTS 100 Arrangement III Collector (1270 ft^2) with 6,400 acfm on the Unloading Shed.

APPLICANT

John Mino Saint-Gobain Containers Inc. 1509 S Macedonia Ave Muncie, IN 47307-4200

OWNER

Saint-Gobain Containers Inc 5801 E Marginal Way S Seattle, WA 98134-2497

INSTALLATION ADDRESS

Saint-Gobain Containers Inc, 5801 E Marginal Way S, Seattle, WA, 98134

THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

- 1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Clean Air Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of the Puget Sound Clean Air Agency.
- 2. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.

BACT LIMITS

- 3. Saint Gobain shall not exceed 0.02 gr/dscf from the Flex-Kleen Models 58 and 100 Baghouses as measured by U.S. EPA Method 5 as modified by Puget Sound Clean Air Agency Board Resolution 540 dated August 11, 1983.
- 4. Saint Gobain shall allow no visible emissions or particulate fallout from the Raw Material Unloading System and the two Flex-Kleen Models 58 BVBS 9 and 100 WSTS 100 Baghouses

OPERATING CONDITIONS

5. Saint Gobain shall, within 30 days after startup, establish the pressure drop range across the Flex-Kleen Models 58 BVBS 9 and 100 WSTS 100 Baghouses, and record the minimum and maximum values in the facility's Operations and Maintenance Plan based on maintaining no visible emissions and following the manufacture's recommendations. The established pressure drop range shall be made visible on or near the baghouse pressure measuring instruments.

MONITOR & RECORD

6. At least once per calendar quarter, Saint Gobain shall monitor and record the pressure drop across the filters, and visible emissions (including fugitive dust or fallout) from the Flex-Kleen Models 58 and 100 Baghouses when operating,

CORRECTIVE ACTIONS

- 7. Saint Gobain shall define corrective actions in the Operations and Maintenance Plan following Regulation I, Section 7.09(b) to address Conditions Nos. 3 through 6.
- 8. Saint Gobain shall initiate corrective actions whenever there is unacceptable baghouse pressure drop or unacceptable visible emissions (including fugitive dust, particulate fallout or odors), within 24 hours and Saint Gobain shall make corrections until:
- (a) The Flex-Kleen Models 58 and 100 Baghouses meet the visible emission in Condition No. 4 and the pressure drop in Condition No. 5, or
- (b) Saint Gobain shall shut down the appropriate equipment as specified in the Operation and Maintenance Plan.

RECORDS

9. Saint Gobain shall maintain records on site for Conditions No. 5 through No. 8 above, including the probable cause of non-compliance; the corrective actions taken; and a schedule for implementing preventive measures to assure compliance. Saint Gobain shall retain records for at least two years and make them available to Puget Sound Clean Air Agency personnel upon request.

NO MODIFICATIONS WITHOUT APPROVAL

10. Modifications of these limits must receive an approval following Regulation I, Article 6.

APPEAL RIGHTS

Pursuant to Puget Sound Clean Air Agency's Regulation I, Section 3.17 and RCW 43.21B.310, this Order may be appealed to the Pollution Control Hearings Board (PCHB). To appeal to the PCHB, a written notice of appeal must be filed with the PCHB and a copy served upon Puget Sound Clean Air Agency within 30 days of the date the applicant receives this Order.

Fred Austin

ns

Reviewing Engineer

Steven Van Slyke

Supervising Engineer



Notice of

Construction No.

uction No. 9322

4/20/2006

11656

Registration No.

HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH

Glass Melting Furnaces Nos. 3 and 5 Diesel Fuel Burner installation burning ultra-low sulfur fuel oil.

APPLICANT

Doug Coburn Saint-Gobain Containers Inc 5801 E Marginal Way S Seattle, WA 98134-2497 OWNER

Saint-Gobain Containers Inc 5801 E Marginal Way S Seattle, WA 98134-2497

INSTALLATION ADDRESS

Saint-Gobain Containers Inc, 5801 E Marginal Way S, Seattle, WA, 98134

THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

- 1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Clean Air Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of the Puget Sound Clean Air Agency.
- 2. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.

FUEL OIL LIMITS

3. During periods when natural gas is curtailed. Saint Gobain shall only burn No. 2 diesel oil in Glass Melting Furnaces Nos. 3 and 5 with a sulfur content, as purchased, not to exceed 15 parts per million by weight (0.0015%) while continuing to fire with oxy-fuel.

EMISSION STANDARDS

4. Whenever Saint Gobain burns No. 2 diesel oil (following Condition No. 4 above) in Glass Melting Furnace No. 5, the following emission limits shall not be exceeded:

PM 0.5 lb/ton of glass

SO2 1.6 lb/ton of glass

NOx 3.8 lb/ton of glass

OIL USE LIMITS

5. Saint Gobain shall not burn more then a total of 52,000 gallons of No. 2 diesel oil (following Condition No. 4 above) per calendar year in either Glass Melting Furnace No. 3 or No. 5, limited to periods of natural gas curtailment.

NOTIFICATION

APR 2 0 2006

NOTIFICATION

6. Saint Gobain shall notify Puget Sound Clean Air Agency in writing, within 24 hours, whenever No. 2 diesel oil (following Condition No. 4 above) is substituted for natural gas in Glass Melting Furnaces No. 3 or No. 5, during a calendar year.

SOURCE TEST

7. Saint Gobain shall perform source tests on Glass Melting Furnace No. 5 while burning oil and while burning natural gas. Each test shall measure particulate matter (PM), sulfur dioxide (SO2) and nitrogen oxides (NOx) emissions and the testing shall be completed within one (1) year of the approval date of this Order. The oil burned for this test shall comply with the requirements of Condition No. 4 but shall not be included in the totals for fuel usage limits identified in Condition No. 6. These source tests shall be completed in conjunction with each other, with the oil burning source test starting no later than 48 hours after completion of the natural gas burning source test. The furnace operational conditions for both tests shall match except for the fuel change. The natural gas burning source test may be included as a part of other source testing requirements for the furnace. This source test shall meet the requirements of Regulation I, Section 3.07 and be conducted concurrently for all emission parameters required.

APPEAL RIGHTS

Pursuant to Puget Sound Clean Air Agency's Regulation I, Section 3.17 and RCW 43.21B.310, this Order may be appealed to the Pollution Control Hearings Board (PCHB). To appeal to the PCHB, a written notice of appeal must be filed with the PCHB and a copy served upon Puget Sound Clean Air Agency within 30 days of the date the applicant receives this Order.

Fred Austin

Reviewing Engineer

ns



Construction No.

<u>4/20/2006</u>

<u>9369</u>

11656

Registration No.

HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH

Glass Melting Furnace No. 2 Diesel Fuel Burner installation burning ultra-low sulfur fuel oil.

APPLICANT

Doug Coburn Saint-Gobain Containers Inc 5801 E Marginal Way S Seattle, WA 98134-2497

OWNER

Saint-Gobain Containers Inc 5801 E Marginai Way S Seattle, WA 98134-2497

INSTALLATION ADDRESS

Saint-Gobain Containers Inc, 5801 E Marginal Way S, Seattle, WA, 98134

THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

- 1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Clean Air Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of the Puget Sound Clean Air Agency.
- 2. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.

FUEL OIL LIMITS

3. During periods when natural gas is curtailed, Saint Gobain shall only burn No. 2 diesel oil in Glass Melting Furnace No. 2 with a sulfur content, as purchased, not to exceed 15 parts per million by weight (0.0015%) while continuing to fire with oxy-fuel.

EMISSION STANDARDS

4. Whenever Saint Gobain burns No. 2 diesel oil (following Condition No. 4 above) in Glass Melting Furnace No. 2, the following emission limits shall not be exceeded:

PM PM 0.5 lb/ton of glass

SQ2 1.6 lb/ton of glass

NOx 3.8 lb/ton of glass

OIL USE LIMITS

5. Saint Gobain shall not burn more then a total of 52,000 gallons of No. 2 diesel oil (following Condition No. 4 above) in Glass Melting Furnace No. 2, limited to periods of natural gas curtailment.

NOTIFICATION

APR 2 0 2006

NOTIFICATION

6. Saint Gobain shall notify Puget Sound Clean Air Agency in writing, within 24 hours, whenever No. 2 diesel oil (following Condition No. 4 above) is substituted for natural gas in Glass Melting Furnace No. 2, during a calendar year.

APPEAL RIGHTS

Pursuant to Puget Sound Clean Air Agency's Regulation I, Section 3.17 and RCW 43.21B.310, this Order may be appealed to the Pollution Control Hearings Board (PCHB). To appeal to the PCHB, a written notice of appeal must be filed with the PCHB and a copy served upon Puget Sound Clean Air Agency within 30 days of the date the applicant receives this Order.

Fred Austin

Reviewing Engineer

ns

Steven Van Slyke

Supervising Engineer



Notice of

Construction No. 93

Registration No. 11656

Date 4/12/2006

HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH

(8) Replacement MAC 300 cfm dust collectors on existing raw material silos Nos. 1, 2, 3, 4, 5, 7 and 8 (No. 6 silo routed to No. 8 dust collector), and replacement Torit 1250 cfm dust collector (Plant Collector No. 4) on the No. 2 Tube North (Transfers raw materials from mixed batch silo to Furnace No. 2).

APPLICANT.

Doug Coburn Saint-Gobain Containers Inc 5801 E Marginal Way S Seattle, WA 98134-2497

OWNER

Saint-Gobain Containers Inc 5801 E Marginal Way S Seattle, WA 98134-2497

INSTALLATION ADDRESS

Saint-Gobain Containers Inc, 5801 E Marginal Way S, Seattle, WA, 98134

THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

- 1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Clean Air Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of the Puget Sound Clean Air Agency.
- 2. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.
- 3. Saint-Gobain shall allow no visible emissions or fallout from the MAC and Torit duct collectors.
- 4. Saint-Gobain shall within 30 days after startup, establish the pressure drop range across the MAC and Torit duct collectors, and record the minimum and maximum values in the facility's Operations and Maintenance Plan. The established pressure drop range shall be made visible on or near the baghouse pressure drop measuring instruments.
- 5. Saint-Gobain shall inspect the MAC and Torit duct collectors monthly when operating and document pressure drop readings. If the pressure drop is outside the established range, Saint-Gobain shall within 24 hours of the initial observation take corrective actions as specified in the Operations and Maintenance Plan. These actions may include shutting down the unit or activity until it can be repaired or until there are no visible emissions; or alternatively, recording the opacity using the reference test method.

APPEAL RIGHTS

Pursuant to Puget Sound Clean Air Agency's Regulation I, Section 3.17 and RCW 43.21B.310, this Order may be appealed to the Pollution Control Hearings Board (PCHB). To appeal to the PCHB, a written notice of appeal must be filed with the PCHB and a copy served upon Puget Sound Clean Air Agency within 30 days of the date the applicant receives this Order.

APR 1 2 2006

Reviewing Engineer

ns



Notice of

Construction No.

2321

Registration No.

HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH

Date <u>7/28/2006</u>

Glass Melting Furnaces No. 4 Diesel Fuel Burner installation burning ultra-low sulfur fuel oil,

APPLICANT

Doug Coburn Saint-Gobain Containers Inc 5801 E Marginal Way S Seattle, WA 98134-2497

OWNER

Saint-Gobain Containers Inc 5801 E Marginal Way S Scattle, WA 98134-2497

INSTALLATION ADDRESS

Saint-Gobain Containers Inc, 5801 E Marginal Way S, Seattle, WA, 98134

THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

- 1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Clean Air Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of the Puget Sound Clean Air Agency.
- 2. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.

FUEL OIL LIMITS

3. During periods when natural gas is curtailed, Saint Gobain shall only burn No. 2 diesel oil in Glass Melting Furnaces No. 4 with a sulfur content, as purchased, not to exceed 15 parts per million by weight (0.0015%).

OIL USE LIMITS

4. Saint Gobain shall not burn more than a total of 52,000 gallons of No. 2 diesel oil (following Condition No. 3 above) per calendar year in Glass Melting Furnace No. 4, limited to periods of natural gas curtailment.

NOTIFICATION

5. Saint Gobain shall notify Puget Sound Clean Air Agency in writing, within 24 hours, whenever No. 2 diesel oil (following Condition No. 3 above) is substituted for natural gas in Glass Melting Furnace No. 4 during a calendar year.

APPEAL RIGHTS

Pursuant to Puget Sound Clean Air Agency's Regulation I, Section 3.17 and RCW 43.21B.310, this Order may be appealed to the Pollution Control Hearings Board (PCHB). To appeal to the PCHB, a written notice of appeal must be filled with the PCHB and a copy served upon Puget Sound Clean Air Agency within 30 days of the date the applicant receives this Order.

JUL 2 8 2006

Fred Austin

Reviewing Engineer

ns

Steven Van Slyke



Notice of

Construction No.

Registration No.

11656

HEREBY ISSUES AN ORDER OF APPROVAL TO CONSTRUCT, INSTALL, OR ESTABLISH

Date

FEB 2 2 2007

One Tri-Mer Cloud Chamber Scrubber rated at 40,000 cfm for control of particulate and sulfur dioxide emissions from Glass Furnace #5.

APPLICANT
David Grega
Saint-Gobain Containers Inc
5801 E Marginal Way S
Seattle, WA 98134-2497

OWNER

Saint-Gobain Containers Inc 5801 E Marginal Way S Seattle, WA 98134-2497

INSTALLATION ADDRESS

Saint-Gobain Containers Inc, 5801 E Marginal Way S, Seattle, WA, 98134

THIS ORDER IS ISSUED SUBJECT TO THE FOLLOWING RESTRICTIONS AND CONDITIONS

- 1. Approval is hereby granted as provided in Article 6 of Regulation I of the Puget Sound Clean Air Agency to the applicant to install or establish the equipment, device or process described hereon at the INSTALLATION ADDRESS in accordance with the plans and specifications on file in the Engineering Division of the Puget Sound Clean Air Agency.
- 2. This approval does not relieve the applicant or owner of any requirement of any other governmental agency.
- 3. Upon startup of the cloud chamber scrubber, Glass Furnace No. 5 shall be subject to the New Source Performance Standard for particulate matter under 40 CFR 60.292. The requirements under 40 CFR 60.293 shall continue to apply until startup of the cloud chamber scrubber. St. Gobain shall operate the cloud chamber scrubber until it has received an Order of Approval from the Agency cancelling and superseding this Order of Approval No. 9528. Startup occurs when the cloud chamber scrubber has been installed, shakedown is complete, and the Notice of Completion is submitted to the Agency.
- 4. Saint-Gobain shall continuously monitor and record (1-hour averages) the cloud chamber scrubber's recirculating water flow, makeup water flow, pH, and voltage whenever it's in operation.
- 5. Saint-Gobain shall monitor and record the following Glass Furnace No. 5 parameters on a daily basis: pull rate, color, electric boost, natural gas, bridge-wall temperature, type and quantity (i.e., percentage of batch) of fining agents, glass type and % cullet usage.
- 6. Saint-Gobain shall operate a continuous emission monitoring system for SO2 at the inlet and outlet of the cloud chamber scrubber in accordance with the requirements of Section 12.03 of Regulation I, including 40 CFR Part 60, Appendix B (Performance Spec. 2) and Appendix F (Procedure 1), for a period of no less than 24 months from the startup of the cloud chamber scrubber.
- 7. All particulate matter source test reports for Glass Furnace No. 5 shall include the calculated SO2 emissions in pounds of SO2 per ton of glass of glass produced, based on the SO2 CEMS data and the stack parameters measured during the

FEB 2 2 2007

tests.

- 8. Saint-Gobain shall submit the hourly average scrubber monitoring data, daily furnace monitoring data, and the hourly CEMS monitoring data (required by Conditions 4 through 6 of this Order) to the Agency electronically along with the monthly SO2 CEMS reports.
- 9. Saint-Gobain shall investigate the relationships between the SO2 CBMS data and the furnace and cloud chamber scrubber operating parameter monitoring data in Conditions 4 and 5 of this Order. This investigation shall include an evaluation of 'if-and-how' the furnace operating parameters affect the scrubber inlet concentrations, and 'if-and-how' the scrubber operating parameters affected the outlet concentrations.
- 10. Saint-Gobain shall submit a report documenting the results of Condition 9 no later than 26 months from the date of startup of the cloud chamber scrubber.

APPEAL RIGHTS

Pursuant to Puget Sound Clean Air Agency's Regulation I, Section 3.17 and RCW 43.21B.310, this Order may be appealed to the Pollution Control Hearings Board (PCHB). To appeal to the PCHB, a written notice of appeal must be filed with the PCHB and a copy served upon Puget Sound Clean Air Agency within 30 days of the date the applicant receives this Order.

Gerry Pade

Reviewing Engineer

ns